



HEIDENHAIN



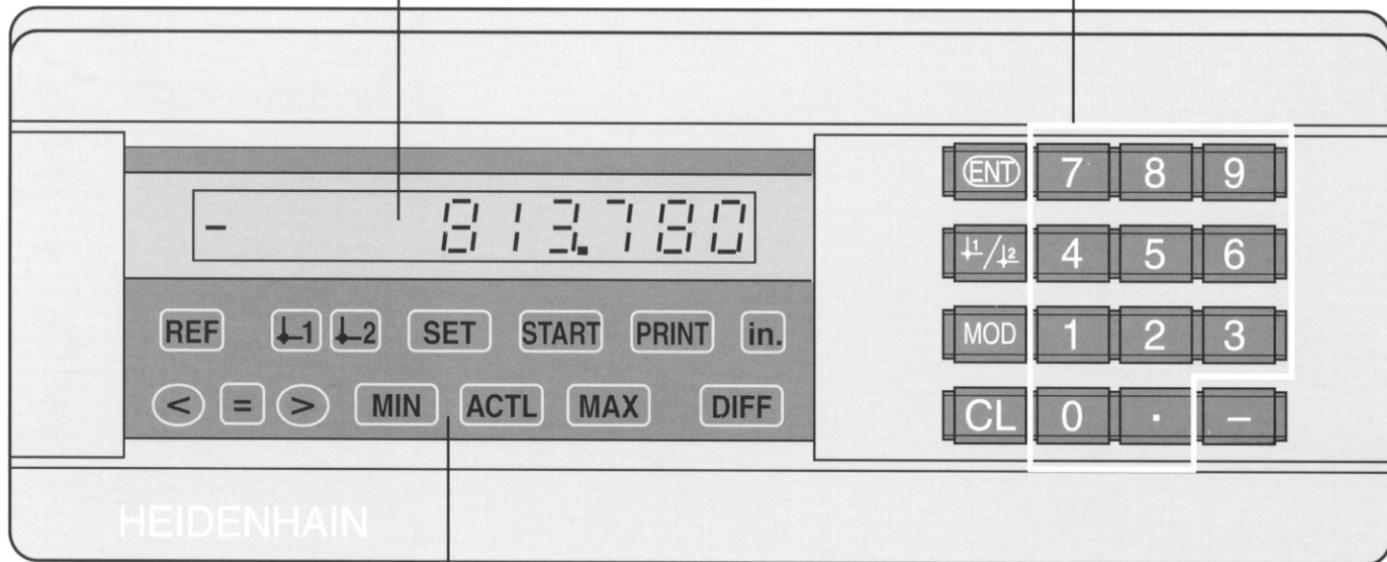
User's Manual

**ND 281
NDP 281**

**Measured value
display**

Display of actual value and input
(7-segment LED, 9 decades with algebraic sign)

Numeric keypad with decimal point



Status display with indicators

Key	Function
	<ul style="list-style-type: none"> • Set datum • Transfer input value • Leave parameter list
	<ul style="list-style-type: none"> • Select datum • Page backwards in parameter list
	<ul style="list-style-type: none"> • Start series of measurements • Switch display for series of measurements • Start measured value output "PRINT" • Select parameter after switch-on • Page forward in parameter list
	<ul style="list-style-type: none"> • Abort entry / clear display • CL plus MOD: select parameter list • CL plus number: select parameter
	<ul style="list-style-type: none"> • Algebraic sign • Page backwards through parameter settings
	<ul style="list-style-type: none"> • Decimal point • Page forward through parameter settings

Indicator	Meaning
REF	Reference mark has been traversed—display stores datum points in nonvolatile memory Blinking: display is waiting for ENT or CL to be depressed
in.	Position values in inches
	Selected datum point
PRINT	Blinking: Display is waiting for ENT to be depressed for data output
SET	Blinking: Display is waiting for input values
< / = / >	Sorting and tolerance checking: measured value smaller than lower sorting limit / within the sorting limits / greater than upper sorting limit
MIN/MAX / DIFF / ACTL	Series of measurements: Minimum / maximum / greatest difference (MAX-MIN) / current measured value Blinking: Confirm selection or deselect function
START	Series of measurements is running Blinking: Display is waiting for signal to start series of measurements

Items delivered with ND 281

ND 281	Measured value display unit, bench-top design
Power cord	3 m (9.9 ft)
User's Manual	ND 281/NDP 281
Adhesive plug-in feet	for stacking ND 281 units

Items delivered with NDP 281

NDP 281	Measured value display unit, for panel mounting
Power terminal	
User's Manual	ND 281/NDP 281



This manual is for the measured value display units ND 281 and NDP 281 with the following software number or higher:

246 110 10

The software number is indicated on a label on the rear panel.

Working with the ND Display Units

Position Encoders and Reference Marks	6
Switch-On, Crossing Over the Reference Marks	7
Datum Setting	8
Finding Minimum and Maximum Values	9
Sorting and Tolerance Checking	12
Measured Value Output	13
Display Freeze	14
Error Messages	15

Installation and Specifications

Rear Panel	17
Accessories	17
Mounting	18
Power Connection	19
Operating Parameters	20
List of Operating Parameters	22
Linear Encoders	25
RS-232-C/V.24 Interface (X31)	28
Switching Inputs and Outputs EXT (X41)	34
Distance-To-Go Mode	39
Specifications	40
Dimensions	41

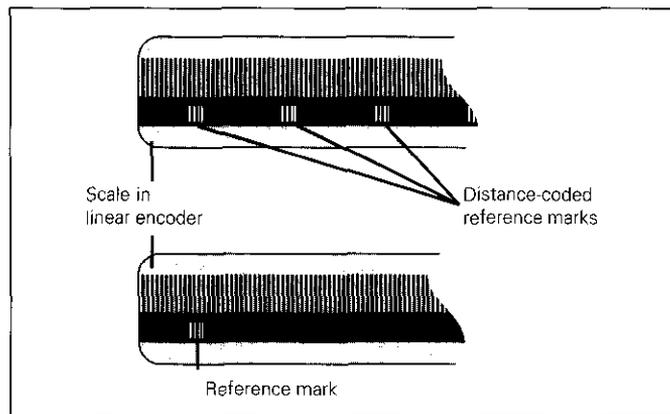
Position Encoders and Reference Marks

The ND 281 and NDP 281 display units are primarily intended for use with HEIDENHAIN **MT length gauges**. These length gauges have **one** reference mark. The scales of other photoelectric linear encoders (see "Linear Encoders") can contain one reference mark or several *distance-coded* reference marks.

If there is an interruption of power, the relationship between the position of the length gauge and the displayed position value is lost. The reference marks on the position encoders and the REF reference mark evaluation feature enable the display unit to quickly re-establish this relationship again when the power is restored.

When a reference mark is crossed over, a signal is generated which identifies that position as a reference point. At the same time, the display unit restores the relationship between length gauge position and display values which you last defined by setting the datum.

If the linear encoders have **distance-coded** reference marks, you only need to traverse a maximum of 20 mm to restore the datum.



Reference marks on linear encoders

Switch-On, Crossing Over the Reference Marks



ENT ... CL

Turn on power.

(Switch located on rear panel.)

-  * is displayed.
- Indicator REF is blinking.



Switch on the reference mark evaluation function.

- The position value that was last assigned to the reference mark position is displayed.
- REF indicator lights up.
- Decimal point is blinking.

5 . 6 9 7



Cross over the reference mark.

Move the plunger until the display starts counting and the decimal point stops blinking. The display now is ready for operation.

For automation purposes, crossing over the reference marks and the display ENT ... CL can be disabled with parameter P82.

REF Mode

Crossing over the reference marks automatically switches the display to REF mode: The last assignment of display values to length gauge positions is stored in nonvolatile memory.

* Press the CL key if you choose **not** to cross over the reference marks. Note that, in this case, the relationship between length gauge position and display value will be lost if the power is interrupted or if the unit is switched off.

Datum Setting

The datum setting procedure assigns a display value to a known position. With the ND 200 series, you can set two separate datum points.

There are several ways to set the datum:

- Enter a numerical value, or
- Transfer a value from an operating parameter (see P79, P86), or
- By external signal

1/2

Select datum 1 or 2.

5

Enter numerical value (here, 5).

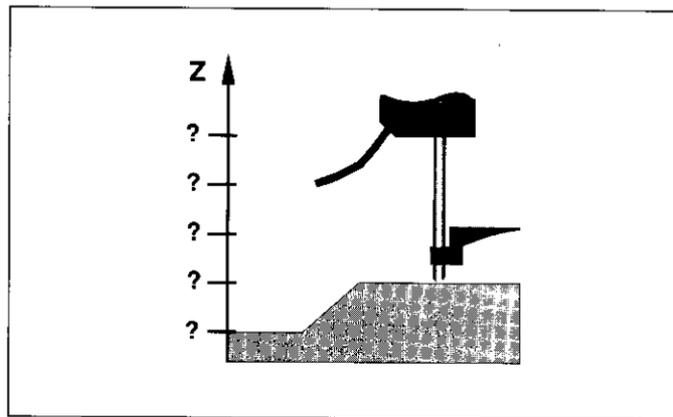
5

ENT

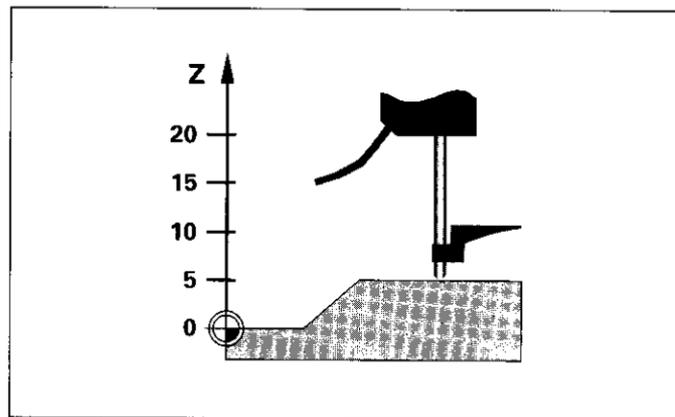
Confirm the entered numerical value.

You can switch between datums 1 and 2 as desired. Datum 2 can be used, for example, for working with incremental dimensions.

When you switch back to datum 1, the display unit resumes display of the MT's actual position.



Without datum setting: unknown assignment of measured values to positions



After datum setting: Assignment of measured values to positions

Finding Minimum and Maximum Values From a Series of Measurements

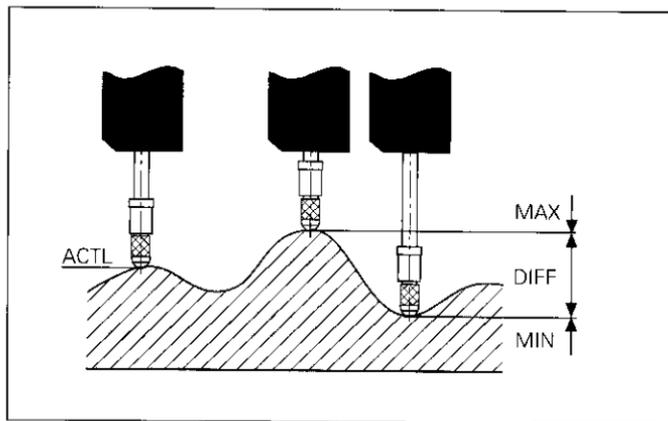
After a series of measurements has been started, the display transfers the first measured value to the memory for minimum and maximum values. Every 0.55 ms, the display compares the current measured value with the memory contents: A new value is stored if it is greater than the stored maximum value or smaller than the stored minimum value. At the same time, the display calculates and stores the difference DIFF between the current MIN and MAX values.

Display	Meaning
MIN	Minimum value from the series of measurements
MAX	Maximum value from the series of measurements
DIFF	Difference MAX - MIN
ACTL	Current measured value

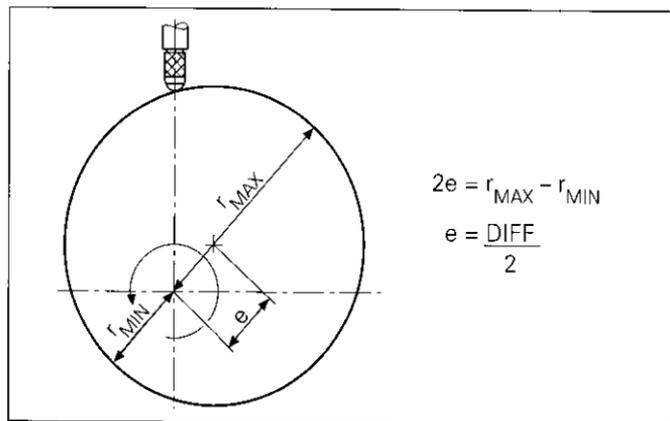
Starting the series of measurements and selecting the display

You can start the series of measurements either by pressing MOD and selecting the desired display — as described on the following pages — or by external signal over the **switching inputs at the D-sub connection EXT** (X41, see page 34).

When a series of measurements is started, the internal MIN/MAX/DIFF memory is reset.



Series of measurements: The MIN, MAX and DIFF values of an uneven surface



$$2e = r_{MAX} - r_{MIN}$$

$$e = \frac{DIFF}{2}$$

Example: Series of measurements for determining eccentricity e

Starting a series of measurements

repeatedly

MOD

MAX

Select the display for a series of measurements.
The selected indicator blinks (here, MAX).

ENT

Confirm selection.

repeatedly

MOD

START

... until the indicator START blinks.

ENT

Start the series of measurements.

Indicator preselection

Press MOD to start the series of measurements and select the display with the indicators.

Operating parameter **P86** allows you to define which indicator is displayed first when MOD is pressed.

Switching between MIN, MAX, DIFF and ACTL displays



It is **not** possible to switch between the displays as described below if the switching input for external control of the series of measurements (pin 6 on D-sub connection EXT) is active.

As an alternative, you can select the display with operating parameter P21 (see "Operating Parameters").

repeatedly

MOD

MIN

Select the new display of a series of measurements.
The selected indicator blinks (here, MIN).

ENT

Confirm the change.

The display now shows the smallest value measured during the current series of measurements.

Starting a new series of measurements

<p>repeatedly</p>  	<p>Select the indicator START. The indicator START blinks.</p>
--	---

	<p>Start a new series of measurements.</p>
---	---

Ending a series of measurements

<p>repeatedly</p> 	<p>Select the active indicator (MIN, ACTL, MAX, DIFF). The indicator that lit up last blinks.</p>
---	--

	<p>End the series of measurements.</p>
---	---

Sorting and Tolerance Checking

In the sorting and tolerance checking mode, the display unit compares the displayed value with the programmed upper and lower sorting limits. The sorting and tolerance checking mode is enabled and disabled with operating parameter **P17**.

Entering sorting limits

Sorting limits are entered in operating parameters **P18** and **P19** (see "Operating Parameters").

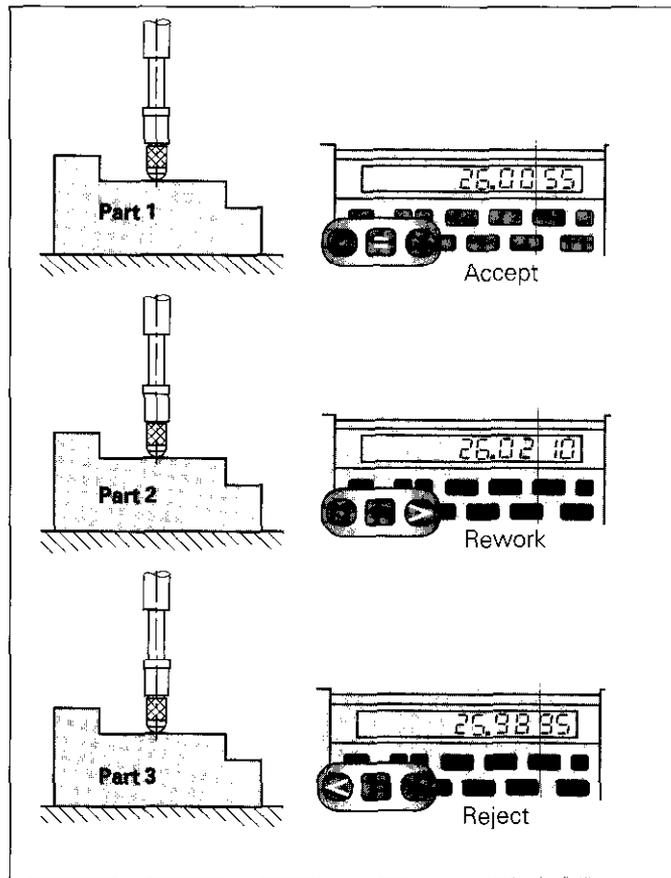
Sorting signals

The indicators and switching outputs at D-sub connection EXT (X41, see page 34) sort the display value into one of three classes.

Display	Meaning
=	Measured value is within sorting limits
<	Measured value is smaller than lower sorting limit
>	Measured value is greater than upper sorting limit

Operating parameters for sorting and tolerance checking

P17	CLASS	Sorting ON/OFF
P18	CLASS	Lower sorting limit
P19	CLASS	Upper sorting limit



Example: Upper sorting limit = 26.02 mm
Lower sorting limit = 26.00 mm

Measured Value Output

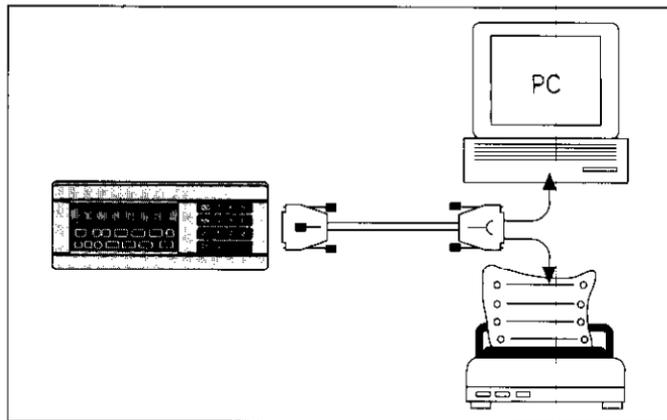


For technical information on the RS-232-C/V.24 data interface (X31), information on the data format, etc., see the chapter "RS-232-C/V.24 Interface (X31)".

Measured values can be output over the RS-232-C/V.24 interface (X31), for example to a printer or PC.

There are several ways to start measured value output:

- ▶ Press MOD repeatedly until the indicator PRINT blinks, then start measured value output with ENT;
- or
- ▶ Input the command Ctrl B over the RXD input of the RS-232-C/V.24 interface (X31);
- or
- ▶ Input a signal for measured data output (Pulse or Contact) at the D-sub connection EXT (X41).



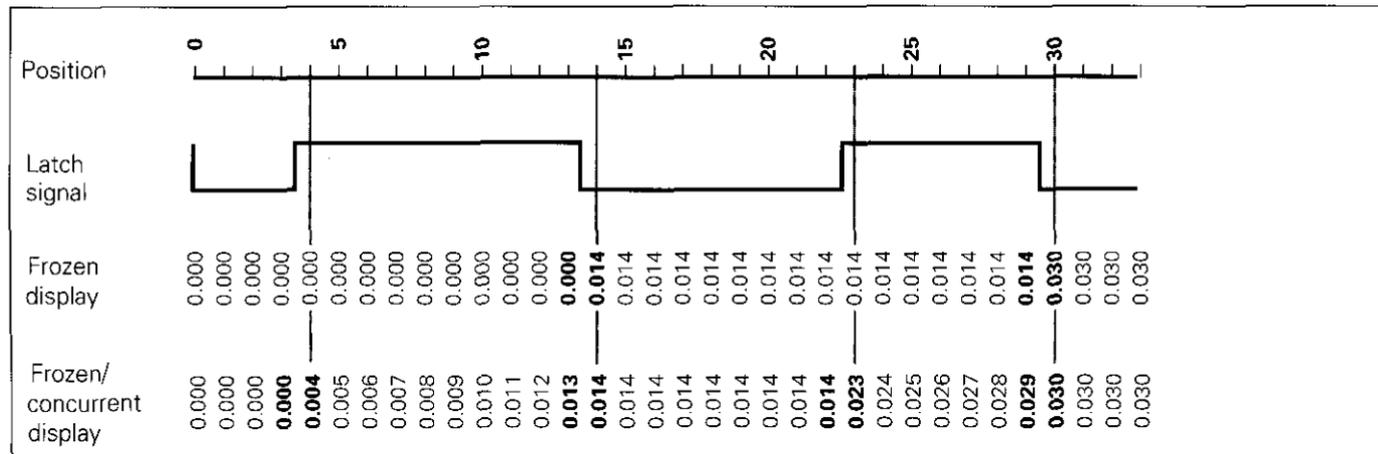
The RS-232-C/V.24 interface (X31) enables you to connect a printer or a PC to your display unit.

Display Freeze

With the latch command, the display can be stopped for any period of time. The internal counter remains active.

Parameter P23 selects the "display freeze" mode and offers three settings:

- **Concurrent display**, no display freeze — the display value is the current measured value.
- **Frozen display** — display value is frozen and is updated with each signal for measured value output.
- **Frozen/concurrent display** — display remains frozen as long as the latch signal is present; after the signal, the display resumes continuous display of the current measured values.



Error Messages

Display	Problem
<i>ERROR 01</i>	Last measured value has not been output*
<i>ERROR 02</i>	The external device is not connected, no DSR signal (only displayed once!)*
<i>ERROR 03</i>	Data interface: Parity error or wrong transfer format*
<i>ERROR 10</i>	Incorrect input value
<i>ERROR 11</i>	Overflow due to external setting (value for P79 too high)
<i>ERROR 13</i>	Overflow trigger limit 1
<i>ERROR 14</i>	Overflow trigger limit 2
<i>ERROR 15</i>	Overflow lower sorting limit
<i>ERROR 16</i>	Overflow upper sorting limit
<i>ERROR 50</i>	The encoder signal is too weak. The scale may be contaminated.*
<i>ERROR 51</i>	The input frequency for this encoder input is too high. This can occur when the scale is moved too fast.*
<i>ERROR 53</i>	Internal counter overflow*
<i>ERROR 55</i>	Error during traverse of the reference marks*

* These errors are important for the attached device. The error signal (pin 19) at D-sub connection EXT is active.

Display	Problem
<i>ERROR 80</i>	If these errors persist, contact your HEIDENHAIN service agency.
<i>ERROR 83</i>	
<i>ERROR 84</i>	
<i>ERROR 99</i>	Check the operating parameters. If this error persists, contact your HEIDENHAIN service agency.

Other error displays

If **all decimal points light up**, the measured value is too great or too small:

- ▶ Set a new datum
or
- ▶ Traverse back.

If **all sorting signals light up**, the upper sorting limit is smaller than the lower limit:

- ▶ Change operating parameters P18 and/or P19.

To clear error messages:

When you have removed the cause of the error:

- ▶ Clear the error message with the CL key.

Rear Panel



Connections X1, X31 and X41 comply with recommendations in DIN VDE 0160, 5.88. for separation from line power.

Encoder input X1

HEIDENHAIN flange socket, 9-pin

Input signals $\sim 7 \mu\text{A}_{\text{PP}}$ to $16 \mu\text{A}_{\text{PP}}$

Maximum encoder cable length 30 m (98.5 ft)

Maximum input frequency 100 kHz

RS-232-C/V.24 data interface (X31)

25-pin D-sub connection (female)

Switching inputs and outputs EXT (X41)

25-pin D-sub connection (male)

Accessories

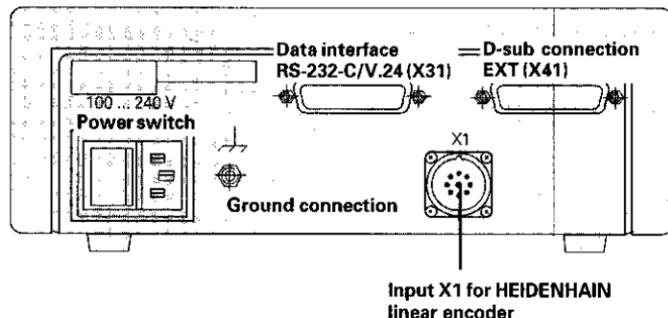
Connecting elements

Connector (female) 25-pin for D-sub connection X41
Id.-Nr. 249 154 ZY

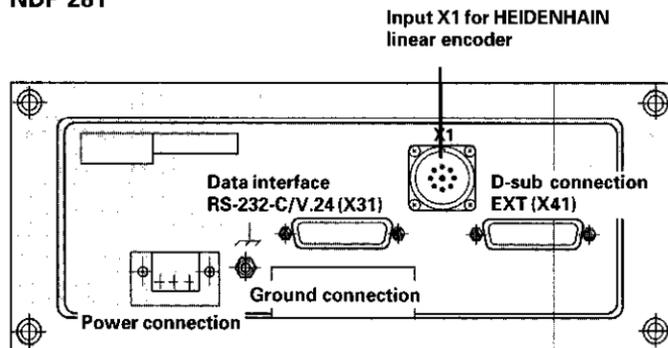
Connector (male) 25-pin for D-sub connection X31
Id.-Nr. 245 739 ZY

Data interface cable complete 3 m (9.9 ft), 25-pin for D-sub connection X31, Id.-Nr. 274 545 01

ND 281



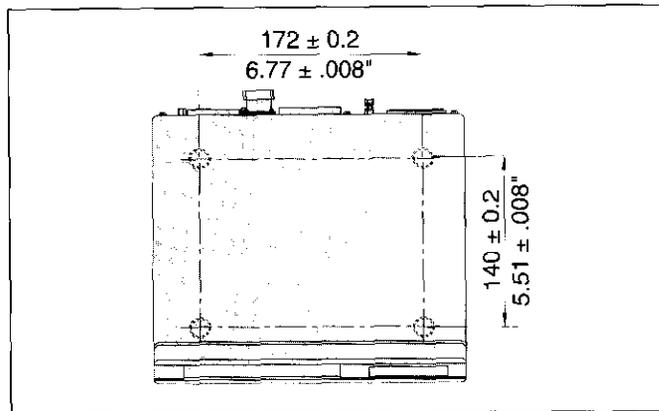
NDP 281



Mounting

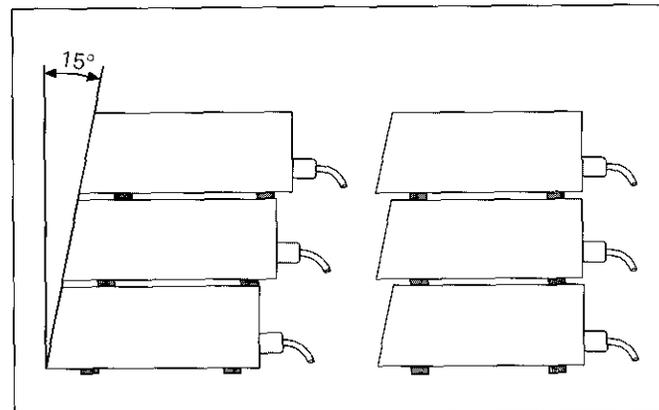
M4 screws are required for securing the **ND 281** display unit from below (see illustration at right).

The **NDP 281** display unit is designed for panel mounting (see "Dimensions" for the mounting dimensions).



Hole positions for mounting the ND display unit

ND 281 display units are stackable. Adhesive plug-in feet (supplied with your unit) prevent the stacked units from being moved out of place.



Alternatives of stacking the display units

Power Connection



Electric shock danger

Unplug the power cord before opening the housing. Connect the grounding conductor. Do not interrupt the grounding conductor.



Potential component damage

Do not engage or disengage any connections unless the power is off. Only use original type fuses.



To increase the noise immunity, it is recommended that you attach the ground terminal to, for example, the central ground point of the machine. (Minimum cross section 6 mm²)

Line voltage range: 100 Vac to 240 Vac

A voltage selector is therefore not necessary.

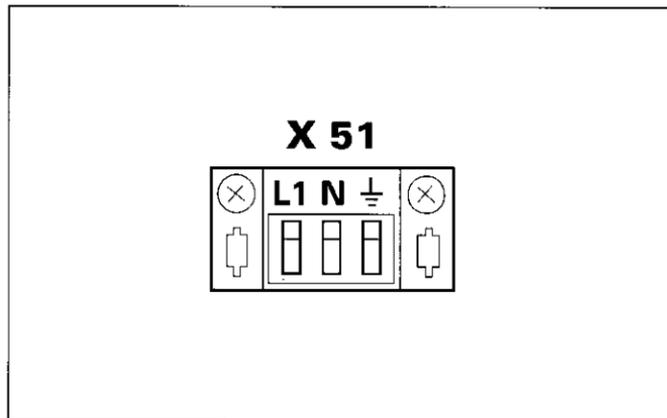
Minimum cross section of the power cord: 0.75 mm²

ND 281

The rear panel of this unit contains a connecting jack for a power cord with Euro connector (power cord supplied with the delivery).

NDP 281

The rear panel of this unit features a terminal (X51) for power connection (see illustration to the right). Be careful to wire the connecting cable with the correct polarity.



NDP 281: Terminal for connecting the power cord

Operating Parameters

Operating parameters allow you to modify the operating characteristics of your ND display unit and define the evaluation of the encoder signals.

Operating parameters are designated by:

- the letter P,
- a two-digit parameter number, and
- an abbreviation.

Example: P01 INCH

The **factory settings of the operating parameters** are indicated in the parameter list (starting on page 22) in boldface type.

Parameters consist of “user parameters” and “protected operating parameters,” which can only be accessed by entering a code number.

User parameters

User parameters are operating parameters that can be changed **without** entering the code number:

P00 to P30, P50, P51, P79, P86

The functions of the individual user parameters are detailed in the list of operating parameters (starting on page 22).

To access a user parameter ...

... after switching on the display:

While ENT ... CL is displayed: 	Display first user parameter.
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... during operation:

Together:  	Display first user parameter.
--	-------------------------------

To go directly to a user parameter:

Together:  	Press and hold CL while entering the first digit of the parameter number (here, 1).
--	---

	Enter the second digit of the parameter number (here, 9). The display shows the selected user parameter.
---	---

Code number for changing protected operating parameters

If you wish to change protected operating parameters, you must first enter the **code number 95 148**:

- Select the user parameter `P00 CODE`.
- Enter the code number 95 148.
- Confirm entry with ENT.

Parameter P30 appears on the display. By paging through the list of operating parameters you can display—and, if necessary, change—each protected operating parameter and, of course, each user parameter.



Once you have entered the code number, the protected operating parameters remain accessible until the display unit is switched off.

Functions for changing the operating parameters

Function	Key
Page forward in the list of operating parameters	
Page backward in the list of operating parameters	
Page backward through operating parameter settings	
Page forward through operating parameter settings	
Correct entry and display parameter designations	
Confirm change or numerical entry, leave list of operating parameters	

A changed parameter is stored as soon as you

- leave the list of operating parameters
- or
- page forward or backward after the change.

List of Operating Parameters

Parameter	Settings / Function
P00 CODE	Enter code number 95 148 to change protected operating parameters
P01 INCH	Unit of measurement Display in millimeters OFF Display in inches ON
P17 CLSS	Sorting and tolerance checking Sorting into classes ON CLSS. ON Sorting into classes OFF CLSS. OFF
P18 CLSS	Lower limit for sorting
P19 CLSS	Upper limit for sorting
P21 STOP	Display for series of measurements (MIN) (MAX) (ACT) (DIFF) OFF
P23 DISP	Display stop for measured value output Concurrent display , no display freeze; the display value is the current actual value ACTL Frozen display ; hold display until next measured value output HOLD Frozen/concurrent display ; freeze display as long as Pulse/Contact for measured value output is present STOP

Parameter	Settings / Function
P30 DIR	Counting direction Positive counting direction with positive direction of traverse POS Negative counting direction with positive direction of traverse NEG
P32 SUBD	Subdivision of the encoder signals 400 / 320 / 256 / 200 / 160 / 128 / 100 80 / 50 / 40 / 20 / 10 / 8 / 5 / 4 / 2 / 1 0.8 / 0.5 / 0.4 / 0.2 / 0.1
P33 STEP	Counting mode 0 - 1 - 2 - 3 - 4 - 5 - 6 - 7 - 8 - 9 1 0 - 2 - 4 - 6 - 8 2 0 - 5 5
P38 DEC	Decimal places 1 / 2 / 3 / 4 / 5 / 6 (up to 8 with display in inches)

Parameter	Settings / Function
P41 COMP	Linear error compensation - 99 999 [µm/m] < P41 < + 99 999 [µm/m] Factory setting: 0

Example: Determine input value for P41

Displayed length $L_d = 620.000$ mm
 Actual length (as determined,
 for example, with the VM 101
 comparator system
 from HEIDENHAIN) $L_a = 619.876$ mm
 Difference $\Delta L = L_a - L_d = -124$ µm
 Compensation factor k (= P41):
 $k = \Delta L / L_d = -124 \text{ µm} / 0.62 \text{ m} \dots\dots \mathbf{k = -200}$ [µm/m]

P43 REF	Reference marks
One reference mark	SINGLE
Distance-coded with 500 • GP (GP: grating period)	500
Distance-coded with 1000 • GP (e.g. for HEIDENHAIN LS ...C)	1000
Distance-coded with 2000 • GP	2000

P44 REF	Reference mark evaluation
Evaluate reference marks	REF ON
Do not evaluate reference marks	REF OFF

Parameter	Settings / Function
P45 ENCD	Encoder monitoring Monitoring not active ALAR. OFF Contamination ALAR. C Frequency ALAR. F Contamination and frequency ALAR. CF

P50 U24	Baud rate BAUD 110 / 150 / 300 / 600 1200 / 2400 / 4800 / 9600 baud
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P51 U24	Additional blank lines for data output L INFD $0 \leq P51 \leq 99$ Factory setting: 1
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P62 R1	Trigger limit 1
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P63 R2	Trigger limit 2
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P79 P5t	Value for datum point Enter numerical value for datum setting over switching input or with ENT key
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Parameter	Settings / Function
P80 SET	Set display No set/zero reset with CL/ENT SET OFF Zero reset with CL, setting with ENT disabled SET ZERO Zero reset with CL and set with ENT to value selected in P79 PRESET
P82 MESG	Message after switch-on ENT ... CL message MESG ON No message MESG OFF
P85 REF	External REF REF over D-sub connection EXT ENT ON No REF over D-sub connection EXT ENT OFF
P85 MOD	First indicator after pressing MOD (START) (PRINT) (MIN) (ACTL) (MAX) (DIFF)

Linear Encoders

Display step with linear encoders

The display step depends on the **signal period** of the encoder and the **subdivision** of the encoder signals.

You can select a specific display step by adapting the following operating parameters:

- Subdivision (P32)
- Counting mode (P33)
- Decimal places (P38)

Example

Linear encoder with a signal period of 10 μm

Desired display step 0.000 5 mm

Subdivision (P32) 20

Counting mode (P33) 5

Decimal places (P38) 4

The tables on this page and on the next will help you to select the appropriate parameter settings.

Display step, signal period and subdivision for linear encoders

Display step		Signal period [μm]							
		2	4	10	20	40	100	200	12 800
[mm]	[inch]	P32: Subdivision							
0.000 005	0.000 000 2	400	–	–	–	–	–	–	–
0.000 01	0.000 000 5	200	–	–	–	–	–	–	–
0.000 02	0.000 001	100	–	–	–	–	–	–	–
0.000 05	0.000 002	40	80	–	–	–	–	–	–
0.000 1	0.000 005	20	40	100	200	–	–	–	–
0.000 2	0.000 01	10	20	50	100	–	–	–	–
0.000 5	0.000 02	4	8	20	40	80	–	–	–
0.001	0.000 05	2	4	10	20	40	100	–	–
0.002	0.000 1	1	2	5	10	20	50	100	–
0.005	0.000 2	0.4	0.8	2	4	8	20	40	–
0.01	0.000 5	0.2	0.4	1	2	4	10	20	–
0.02	0.001	–	–	0.5	1	2	5	10	–
0.05	0.002	–	–	0.2	0.4	0.8	2	4	256
0.1	0.005	–	–	0.1	0.2	0.4	1	2	128
0.2	0.01	–	–	–	–	–	–	–	64

Parameter settings for HEIDENHAIN linear encoders

Encoder	Signal period [µm]	Ref. marks P43	Millimeters				Inches			
			Disp. step [mm]	Subdiv. P32	Count. P33	Decim. P38	Disp. step [inch]	Subdiv. P32	Count. P33	Decim. P38
LIP 40x CP 60	2	single	0.001	2	1	3	0.000 05	2	5	5
			0.000 5	4	5	4	0.000 02	4	2	5
			0.000 2	10	2	4	0.000 01	10	1	5
			0.000 1	20	1	4	0.000 005	20	5	6
			0.000 05	40	5	5	0.000 002	40	2	6
			0.000 02	100	2	5	0.000 001	100	1	6
			0.000 01	200	1	5	0.000 000 5	200	5	7
			0.000 005	400	5	6	0.000 000 2	400	2	7
LIP 101 VM 101	4	single	0.001	4	1	3	0.000 05	4	5	5
			0.000 5	8	5	4	0.000 02	8	2	5
			0.000 2	20	2	4	0.000 01	20	1	5
			0.000 1	40	1	4	0.000 005	40	5	6
			0.000 05	80	5	5	0.000 002	80	2	6
			0.000 02	200	2	5	0.000 001	200	1	6
			0.000 01	400	1	5	0.000 000 5	400	5	7
LIF 101 LF 401	4	single	0.001	4	1	3	0.000 05	4	5	5
			0.000 5	8	5	4	0.000 02	8	2	5
			0.000 2	20	2	4	0.000 01	20	1	5
			0.000 1	40	1	4	0.000 005	40	5	6
MT xx	10	single	0.001	10	1	3	0.000 05	10	5	5
LID xxx		single	0.000 5	20	5	4	0.000 02	20	2	5
LID xxxC		2 000	0.000 2	50	2	4	0.000 01	50	1	5
LS 103/103C		sgl./1 000	0.000 1	100	1	4	0.000 005	100	5	6
LS 405/405C		sgl./1 000								
ULS xxx/10		single								

Parameter settings for HEIDENHAIN linear encoders (continued)

Encoder	Signal period [μm]	Ref. marks P43	Millimeters				Inches			
			Disp. step [mm]	Subdiv. P32	Count. P33	Decim. P38	Disp. step [inch]	Subdiv. P32	Count. P33	Decim. P38
LS 106	20	single	0.01	2	1	2	0.000 5	2	5	4
LS 106C		1 000	0.005	4	5	3	0.000 2	4	2	4
LS 406		single	0.002	10	2	3	0.000 1	10	1	4
LS 406C		1 000	0.001	20	1	3	0.000 05	20	5	5
LS 706		single	0.000 5	40	5	4	0.000 02	40	2	5
LS 706C		1 000								
ULS/20		single								
LIDA 190	40	single	0.002	20	2	3	0.000 1	20	1	4
LB 101			0.001	40	1	3	0.000 05	40	5	5
			0.000 5	80	5	4	0.000 02	80	2	5
LIDA 2xx	100	single	0.01	10	1	2	0.000 5	10	5	4
LB 3xx			0.005	20	5	3	0.000 2	20	2	4
			0.002	50	2	3	0.000 1	50	1	4
			0.001	100	1	3	0.000 05	100	5	5
LIM 102	12 800	single	0.1	128	1	1	0.005	128	5	3
			0.05	256	5	2	0.002	256	2	3

Example

Your encoder: MT 101

Desired display step: 0.001 mm (1 μm)

Parameter settings:

P01 = mm

P43 = single

P32 = 10

P33 = 1

P38 = 3

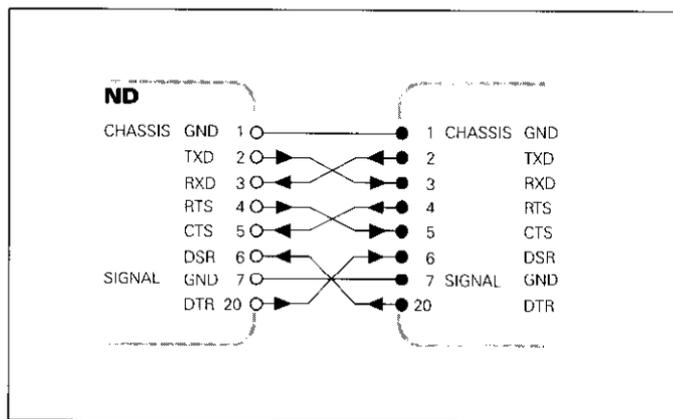
RS-232-C/V.24 Interface (X31)

The RS-232-C/V.24 interface (X31) of your display unit enables you to output measured data in ASCII format, for example to a printer or PC.

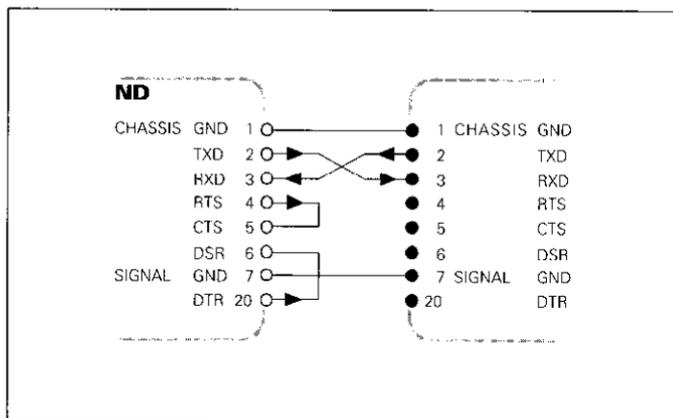
Connecting cable

You can use a connecting cable with full wiring (figure at upper right) or simplified wiring (below right). A cable with full wiring is available from HEIDENHAIN (Id.-Nr. 274 545 ...). On this type of cable, pin 6 and pin 8 are additionally connected over a jumper.

Maximum cable length: 20 m (66 ft)



Full wiring



Simplified wiring

Pin layout RS-232-C/V.24 (X31)

Pin	Signal	Assignment
1	CHASSIS GND	Chassis ground
2	TXD	Transmitted data
3	RXD	Received data
4	RTS	Request to send
5	CTS	Clear to send
6	DSR	Data set ready
7	SIGN. GND	Signal ground
8 to 19	-	<i>Not assigned</i>
20	DTR	Data terminal ready
21 to 25	-	<i>Not assigned</i>

Levels for TXD and RXD

Logic level	Voltage level
Active	- 3 V to - 15 V
Not active	+ 3 V to +15 V

Levels for RTS, CTS, DSR and DTR

Logic level	Voltage level
Active	+ 3 V to + 15 V
Not active	- 3 V to - 15 V

Data format and control characters

Data format	1 start bit
	7 data bits
	Even parity bit
	2 stop bits
Control characters	Start STX
	Interrupt DC3
	Continue DC1

Example: Data sequence during measured value output

Measured value = - 5.23 mm

The measured value is within the sorting limits (=) and is the current value (A) of a series of measurements.

Measured value output

- | 5 . 2 3 | | | = | A | < C R > | < L F >

① ② ③ ④ ⑤ ⑥ ⑦ ⑧

- ① Algebraic sign
- ② Numerical value with decimal point (10 characters on the whole, leading zeros are output as blank spaces.)
- ③ Blank space
- ④ Unit: Blank space = mm; " = inch; ? = fault
- ⑤ Sorting status (<, >, =; ? if P18 > P19)
or blank space
- ⑥ Series of measurements
(S = MIN; A = ACTL; G = MAX; D = DIFF)
or blank space
- ⑦ CR (carriage return)
- ⑧ LF (line feed)

Operating parameters for measured value output

Parameter	Function
P50 U24	Baud rate
P51 U24	Number of additional blank lines for measured value output

Display freeze during measured value output

In operating parameter P23, you can specify how the measured value output signal will affect the display unit.

Display freeze during measured value output P23

Concurrent display: no display freeze:

The display value is the current measured value *ACTL*

Frozen display: Display is stopped

(frozen) and updated by every measured value output signal *HOLD*

Frozen/concurrent display: Display is frozen as long as a measured value output signal is present *STOP*

To output measured values with the PRINT function:

- Press MOD repeatedly, until the indicator PRINT blinks.
- Start measured value output with ENT.

Duration of measured value transfer

$$t_D = \frac{187 + (11 \cdot \text{number of blank lines})}{\text{baud rate}} \text{ [s]}$$

Indicator preselection

Operating parameter **P86** allows you to define which indicator is displayed first when MOD is pressed.

Measured value output after signal through the "Contact" or "Pulse" inputs

To start measured value output through the EXT interface (X41) you can either:

- Close the "Contact" input (pin 23 on X41) against 0 V, for example with a simple switch (make contact);
- or
- Close the "Pulse" input (pin 22 on X41) against 0 V, for example by triggering the input with a TTL logic device (such as SN74LSxx).

Characteristic times for measured value output

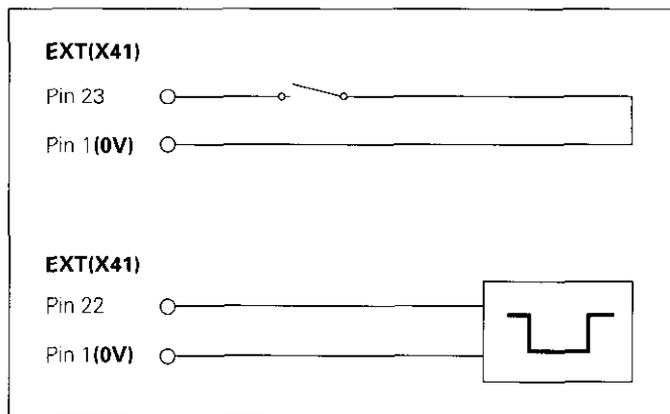
Process	Time
Minimum duration of "Contact" signal	$t_e \geq 7 \text{ ms}$
Minimum duration of "Pulse" signal	$t_e \geq 1.5 \mu\text{s}$
Storage delay after "Contact"	$t_1 \leq 5 \text{ ms}$
Storage delay after "Pulse"	$t_1 \leq 1 \mu\text{s}$
Measured value output after	$t_2 \leq 57 \text{ ms}$
Regeneration time	$t_3 \geq 0$



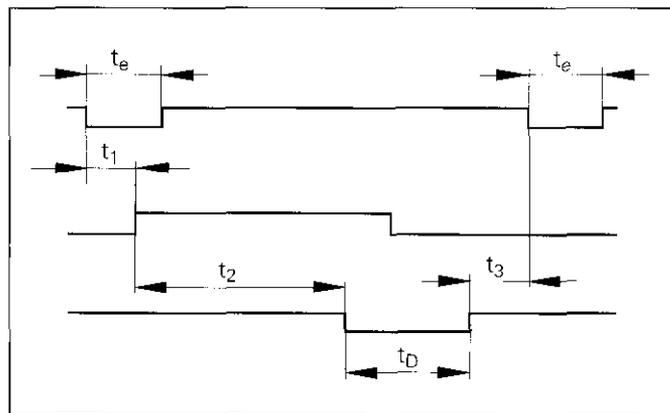
The time for measured value output (t_2) is the longest during a DIFF series of measurements.

Duration of measured value transfer

$$t_D = \frac{187 + (11 \cdot \text{number of blank lines})}{\text{baud rate}} \text{ [s]}$$



Triggering the "Contact" and "Pulse" inputs at D-sub connection EXT (X41)



Signal transit times for measured value output after "Pulse" or "Contact"

Measured value output after signal "Ctrl B"

If the display unit receives the control character STX (Ctrl B) over the RS-232-C/V.24 interface (X31), it outputs the current measured value over the interface.

- Transfer the control character Ctrl B over the RXD line of the RS-232-C/V.24 interface (X31).

Characteristic times for measured value output

Process	Time
Storage delay	$t_1 \leq 1 \text{ ms}$
Measured value output after	$t_2 \leq 22 \text{ ms}$
Regeneration time	$t_3 \geq 0$



These times are prolonged if functions are active (for example, series of measurements with DIFF value display).

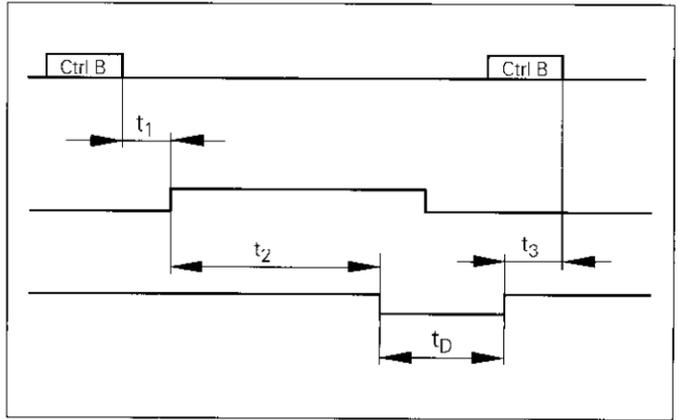
Duration of measured value transfer

$$t_D = \frac{187 + (11 \cdot \text{number of blank lines})}{\text{baud rate}} \text{ [s]}$$

```

10 L%=17
20 CLS
30 PRINT "V.24/RS-232-C"
40 OPEN "COM1:9600,E,7" AS#1
50 PRINT #1, CHR$(2);
60 IF INKEY$<>" THEN 130
70 C%=LOC(1)
80 IF C%<L% THEN 60
90 X$=INPUT$(L%,#1)
100 LOCATE 9,1
110 PRINT X$;
120 GOTO 50
130 END
    
```

BASIC program for measured value output with "Ctrl B"



Signal transit times for measured value output after "Ctrl B"

Switching Inputs and Outputs EXT (X41)

**Danger to internal components!**

Voltage sources for external circuitry must conform to the recommendations in VDE 0160, 5.88 for low-voltage electrical separation. Connect inductive loads only with a quenching diode parallel to the inductance.

**Only use shielded cable!**

Connect the shield to the connector housing.

Outputs at D-sub connection EXT (X41)

Pin	Function
14	Display value is zero
15	Measured value \geq trigger limit A1 (P62)
16	Measured value \geq trigger limit A2 (P63)
17	Measured value $<$ lower sorting limit (P18)
18	Measured value $>$ upper sorting limit (P19)
19	Error (see "Error Messages")

Inputs at D-sub connection EXT (X41)

Pin	Function
1, 10	0 V
2	Reset display to zero, clear error message
3	Set display to the value selected in P79
4	Ignore reference mark signals
5	Start series of measurements
6	Externally select display value for series of measurements
7	Display MIN value of series of measurements
8	Display MAX value of series of measurements
9	Display difference MAX – MIN
22	Pulse: Output measured value
23	Contact: Output measured value
25	Enable or disable REF mode (current REF status is changed)
12, 13, 24	<i>Do not assign</i>
11, 20, 21	<i>Vacant</i>

Special case: Display current measured value ACTL

If you wish to display the current measured value ACTL of a series of measurements, note for inputs **7, 8 and 9**: Either none or more than one of these inputs must be active.

Inputs

Input signals

Internal pull-up resistor 1 k Ω , active with low level

Trigger by making contact against 0 V **or** by low level signal over TTL logic device

Delay for set/zero reset: $t_d \leq 2$ ms

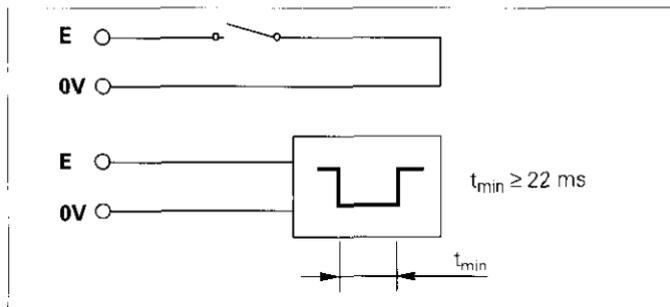
Minimum pulse duration for all signals: $t_{\min} \geq 22$ ms



The duration of t_{\min} is prolonged if functions are active (for example, series of measurements with DIFF value display).

Signal level of inputs

Status	Level
High	$+3.9\text{ V} \leq U \leq +15\text{ V}$
Low	$-0.5\text{ V} \leq U \leq +0.9\text{ V}$; $I \leq 6\text{ mA}$



Outputs

Output signals

Open collector outputs, active with low level

Delay until signal output: $t_d \leq 22$ ms

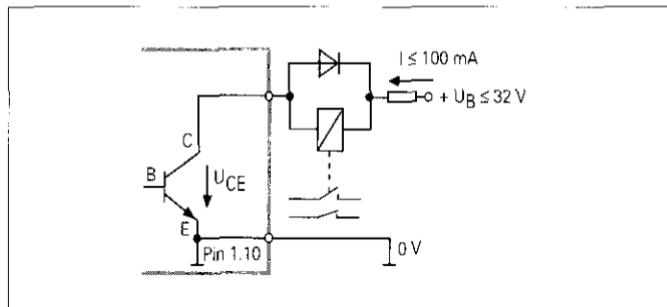
Signal duration of zero crossover signal: $t_0 \geq 180$ ms



The duration of t_d is prolonged if functions are active (for example, series of measurements with DIFF value display).

Signal level of outputs

Status	Level
High	$U \leq +32\text{ V}$; $I \leq 10\mu\text{A}$
Low	$U \leq +0.4\text{ V}$; $I \leq 100\text{ mA}$



Setting and zero resetting the display

With an external signal, you can set the display to the value selected in parameter P79 (pin 3) or reset each axis to zero (pin 2).

Enabling and disabling REF mode

Operating parameter P85 allows you to activate the input (pin 25) which will be used for setting the display externally to REF mode when the unit is switched on or when the power is restored after an interruption. The next signal deactivates REF mode again (switchover function).

Ignoring reference mark signals

If this input (pin 4) is active, the display will ignore all reference mark signals. A typical application of this function is for measuring lengths with a rotary encoder and spindle; in this case, a cam switch releases the reference mark signal at a preset position.

Externally selecting MIN/MAX

Starting a series of measurements

Switching the display between MIN/MAX/DIFF/ACTL

You can activate the operating mode for finding minimum and maximum values from a series of measurements with an external signal (pin 6, low-level signal must be present continuously). The setting selected with MOD or operating parameter P21 is disabled. You can switch to MIN/MAX/DIFF/ACTL display (pins 7, 8, 9, low-level signal must be present continuously) and START (pin 5, Pulse) a new series of measurements only by external signal over the switching inputs.

Switching signals

As soon as the trigger points defined in parameters are reached, the corresponding outputs (pins 15,16) are activated. You can set up to two trigger points. The switching point "zero" has a separate output (see "Zero crossover").

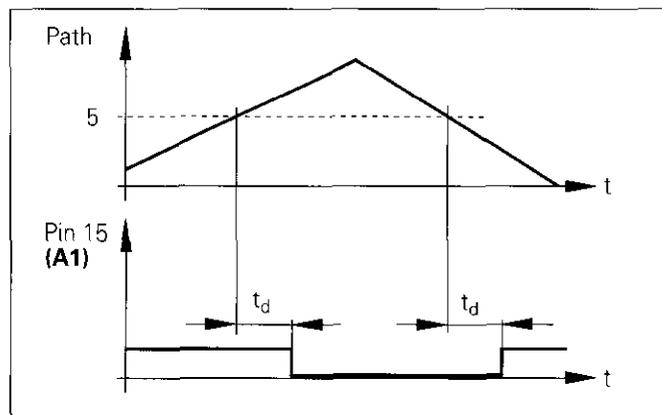
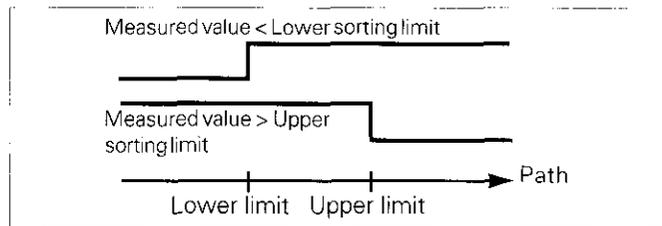
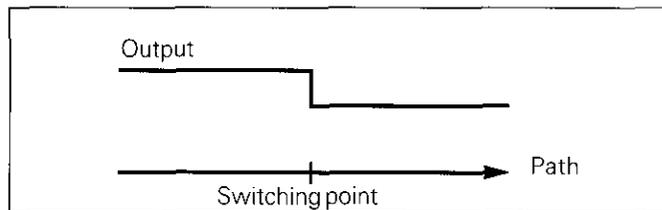
Signals for sorting and tolerance checking

If the sorting limits defined in parameters are exceeded, the corresponding outputs (pins 17, 18) are activated.

Signals	Operating parameters	Pin
Switching signals	P62, switching limit 1	15
	P63, switching limit 2	16
Sorting signals	P18, lower sorting limit	17
	P19, upper sorting limit	18

Zero crossover

The display value "zero" activates the corresponding output (pin 14). Minimum signal duration is 180 ms.

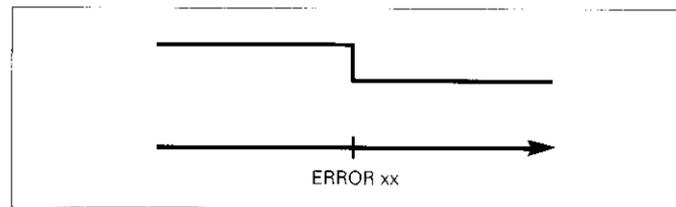


Time curve of a signal at pin 15 for trigger limit (A1) = 5 mm, $t_d \leq 22$ ms

Switching signal for errors

The display unit permanently monitors functions such as measuring signal, input frequency, and data output, and displays an error message if it detects an error.

If errors occur that seriously influence measurement or data output, the display unit activates a switching output. This feature allows monitoring of automated processes.



Operating Mode for Displaying Distance-To-Go

Normally, the display shows the actual position of the encoder. However, it is often more helpful to display the remaining distance to an entered nominal position — especially when you are using the display unit for machine tools and automation purposes. You can then position simply by traversing to display value zero.

You can access the distance-to-go display by entering the code number **246 582**.

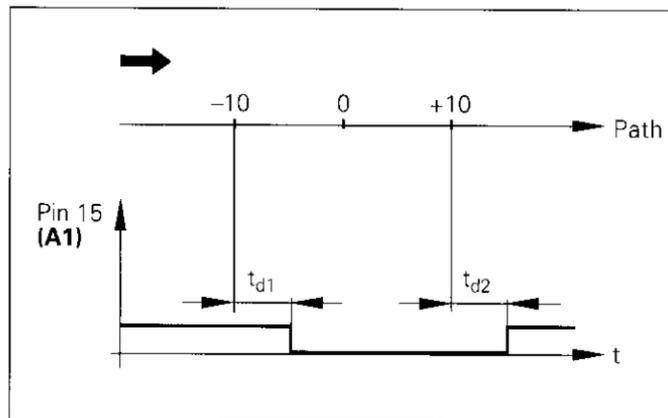
Display	Meaning
<code>DELTA OFF</code>	Distance-to-go display not active
<code>DELTA ON</code>	Distance-to-go display active

“Traversing to zero” with distance-to-go display

- Select datum point 2.
- Enter the nominal position.
- Move the axis until the display value is zero.

Function of switching outputs A1 and A2

In the operating mode for displaying distance-to-go, switching outputs A1 (pin 15) and A2 (pin 16) have a different function: they are symmetrical to the display value zero. For example, if a switching point of 10 mm is entered in P62, output A1 switches at both +10 mm and -10 mm. The figure below shows output signal A1 when approaching zero from the negative direction.

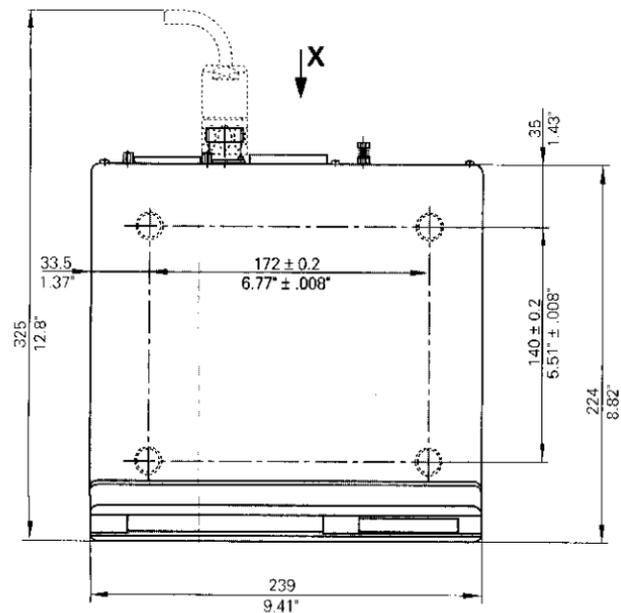
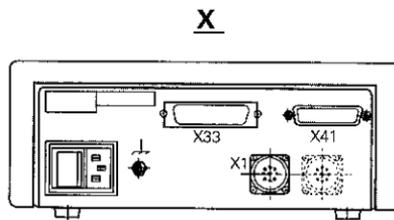
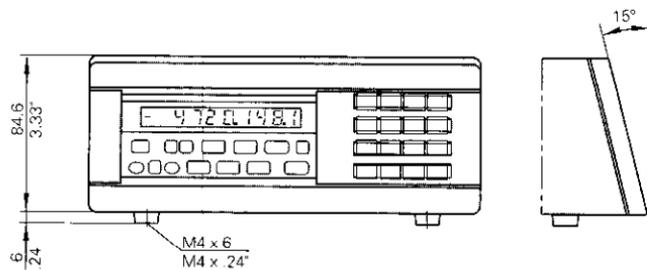


Time curve of a signal for switching limit (A1) = 10 mm, $t_{d1} \leq 22$ ms, $t_{d2} \leq 180$ ms

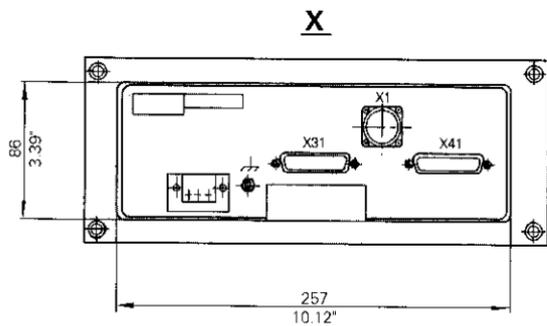
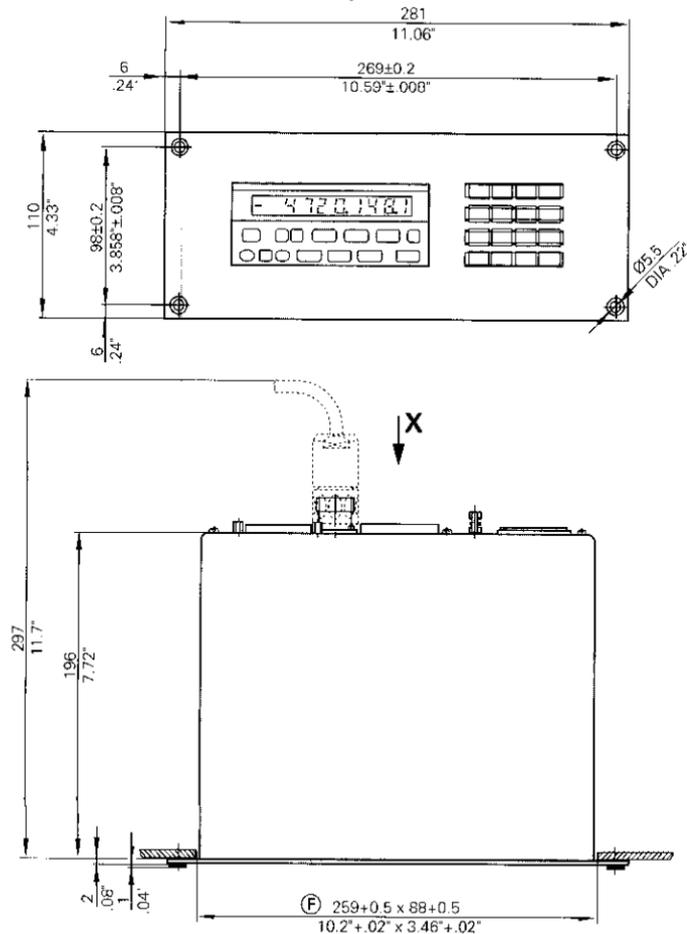
Specifications

Housing	ND 281 Bench-top design, cast-metal housing 239 x 84.6 x 224 mm (W x H x D)	Noise immunity As per IEC 801-4, intensity 4
	NDP 281 For panel mounting using supplied mounting frame, cast-metal housing 281 x 110 x 196 mm (W x H x D)	
Operating temperature	0° to 45° C (32° to 113° F)	Protection IP40 according to IEC 529
Storage temperature	-30° C to 70° C (-22° to 158° F)	Encoder inputs For encoders with sinusoidal output signals (7 to 16 μ A _{pp}); Reference mark evaluation for distance-coded and single reference marks
Weight	Approx. 1.5 kg	Input frequency Max. 100 kHz with 30 m cable
Relative humidity	< 75 % annual average < 90 % in rare cases	Display step Adjustable (see "Linear Encoders")
Power supply	Primary-clocked power supply 100 V to 240 V (-15% to +10%) 48 Hz to 62 Hz Surge voltage rating: class 2 according to VDE 0160, 5.88	Datum points Two
Line fuse	Γ 1 A inside the housing	Functions <ul style="list-style-type: none"> • Series of measurements • Sorting and tolerance checking • Switching and sorting signals • Set display and reset display to zero with external signal • Measured value output
Power consumption	Typ. 8 W	RS-232-C/V.24 Interface Baud rates: 110, 150, 300, 600, 1200, 2400, 4800, 9600 baud
Electromagnetic compatibility	Class B according to EN 55022	

ND 281: Dimensions in mm/inches



NDP 281: Dimensions in mm/inches



Opening for panel mounting (F)
 Minimum installation depth 297 mm (11.7 in.)



HEIDENHAIN

DR. JOHANNES HEIDENHAIN GmbH

Dr.-Johannes-Heidenhain-Straße 5
D-83301 Traunreut, Deutschland

☎ (086 69) 31-0

FAX (086 69) 50 61

☎ Service (086 69) 31-12 72

☎ TNC-Service (086 69) 31-14 46

FAX (086 69) 98 99